

CATERPILLAR 325 2D

Major Service

13
86

6

Inspection Number

Equipment Family

RP054413

Customer No

200000

Serial Number

TEL00686

Customer Name

Customer Email

Works Order

AUSTRALIAN HAMMER

SUPPLIES HIRE

Make

Model

CATERPILLAR

CAT325 2D

22.6-26T HYDRAULIC EXCAVATOR

Asset ID

AHSH81

RP054413

Completed On

28/11/2025 7:29:41 AM

Inspector

Collin Graham

Location

AUSTRAILAN HAMMER SUPPLIES HIRE

Unit 3/32 WILLIAMSON RD

INGLEBURN

2565

PDF Generated On 28/11/2025

Machine Hours

5984

Customer

Next Meter 5950

General Info & Comments

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General Info/Comments

major service, coola t flush,thermostat change, temp sensor change







TASK SAFETY INSTRUCTIONS		
1.1 Wear Correct PPE at all times	PASS	
1.2 All isolation and safe work procedures must be followed	PASS	
1.3 Identify task hazards and controls utilising hierarchy or controls model	PASS	
1.4 Ensure a competent operator and spotter is utilised to move mobile equipment	PASS	
1.5 Ensure all mobile equipment is fundamentally stable	PASS	
1.6 Ensure three points of contact is maintained during access and egress	PASS	
1.7 Ensure acceptable housekeeping standards are maintained at all times	PASS	

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MACHINE GENERAL RUNNINGCHECKS	
2.1 Check all work lights, beacon & reverse alarmfor operation	PASS
2.2 Test all dash warning lights, gauges and audible alarms for correct operation	PASS
2.3 Check idle timer for correct shut down operation	PASS
2.4 Check operation of all three emergency stop buttons	PASS
2.5 Check operation of horn	PASS
2.6 Check operation of reverse camera	PASS
2.7 Check alternator charge voltage	PASS
2.8 Check operation of auto grease systemby manually activating timer	N/A
2.9 Check fire systemcontrol panel for 'Normal'	N/A
PM FIRE SUPPRESSION SYSTEM	
 5.1 Ensure fire suppression bottle and components are securely mounted and in good condition 	N/A
5.2 Ensure fire suppression is correctly charged	N/A
5.3 Inspect last charge date	DATE:2025-11- 28T00:00:00. 0000000
5.4 Check all fire extinguishers are securely mounted and in good condition	PASS
5.5 Check all fire extinguishers are correctly charged	PASS
5.6 Inspect last charge date	DATE:2025-11- 28T00:00:00. 0000000
PM ENGINE	
■ 6.1 Performengine valve set	N/A
6.2 Inspect air intake systemhoses, pipes, clamps for signs of dirt ingress	PASS

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6.4 Inspect engine components for missing clamps	PASS		
6.5 Inspect exhaust systemfor signs of leaks, loose bolts or missing clamps	PASS		
6.6 Inspect turbo for security and signs of leaks	PASS		
6.7 Inspect condition of exhaust lagging	PASS		
6.8 Inspect engine mounts for condition and loose hardware	PASS		
6.9 Inspect alternator mount condition and adjustment	PASS		
6.10 Inspect wiring condition and security	PASS		
6.11 Inspect engine belts	PASS		
PM ENGINE COOLINGSYSTEM			
7.1 Check coolant level	PASS		
7.2 Check condition of radiator cap	PASS		
7.3 Check condition of radiator core	PASS		
7.4 Check cooling systemfor signs of leaks	PASS		
7.5 Check hose and clamp condition	PASS		
7.6 Inspect fan condition and operation	PASS		
7.7 Inspect radiator and fan guard condition	PASS		
PM SWINGTRANSMISSION			
8.1 Inspect swing transmission for signs of leaks	PASS		
8.2 Inspect swing transmission oil level	PASS		
PM HYDRAULIC SYSTEM			
9.1 Check hydraulic oil level	PASS		
9.2 Inspect hydraulic cylinders for leaks and security	PASS		
9.3 Inspect hydraulic hoses for leaks, damage, security	PASS		
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	9.4 Inspect hydraulic pump condition, leaks, security	PASS
	9.5 Check Pilot Accumulator operation as per OEM Maintenance Procedure - Test Boom Down Functionality with engine off	PASS
ΡN	M FINAL DRIVES	
	10.1 Inspect LHS final drive mount condition for leaks and security	PASS
	10.2 Inspect LHS oil level and mag plug condition	PASS
	10.3 Inspect RHS final drive mount condition for leaks and security	PASS
	10.4 Inspect RHS oil level and mag plug condition	PASS
ΡN	M UNDERCARRIAGE	
	11.1 Inspect LHS track tension	PASS
	11.2 Inspect RHS track tension	PASS
	11.3 Inspect tracks for loose/missing bolts	PASS
	11.4 Inspect load and carrier rollers for signs of leaks	PASS
	11.5 Inspect idlers for signs of leaks	PASS
	11.6 Inspect sprocket segments condition	PASS
	11.7 Inspect track frame for cracks, lose or missing hardware	PASS
ΡN	M FRAME AND BODY	
	12.1 Check panels for damage and security	MONITOR
	12.2 Check access steps and walkway condition	PASS
	12.3 Inspect boom condition – cracks, missing clamps, damaged pipes, excessive movement, lubrication	PASS
	12.4 Inspect stick condition – cracks, missing clamps, damaged pipes, excessive movement, lubrication	FAIL
	12.5 Inspect quick hitch condition and operation	PASS
	12.6 Inspect bucket condition – cracks, wear, damage, mounts	PASS

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12.7 Inspect GET condition and hardware	PASS
PM ELECTRICAL SYSTEM	
13.1 Check battery condition	PASS
13.2 Check battery terminal condition	PASS
13.3 Check battery security	PASS
13.4 Check battery box drain is clear	PASS
13.5 Check wiring condition and security	PASS
PM GREASE SYSTEM	
14.1 Check all points for acceptable lubrication	PASS
14.2 Inspect grease systemoperation	PASS
14.3 Check grease line condition	PASS
14.4 Refill grease tank	N/A
14.5 Lubricate bucket linkage	PASS
14.6 Lubricate blade linkage	PASS
14.7 Lubricate boom& stick linkage	PASS
 14.8 Lubricate swing bearing 	PASS
PM OPERATOR STATION	
15.1 Check all doors for correct opening and closing adjustments and operation	PASS
15.2 Inspect condition of door seals	PASS
15.3 Check window glass and seal condition	PASS
15.4 Check mirror condition and adjustments	PASS
15.5 Fill window washer reservoir	PASS
15.6 Inspect air con vents condition	PASS

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	15.7 Inspect seat belt and mounting hardware	PASS
	15.8 Inspect seat condition, operation and mounting	PASS
	15.9 Replace cabin A/C filter	PASS
Ol	L SAMPLING	
	16.1 Engine	PASS
PI	M POST SERVICE INSPECTION CHECKS	
	17.1 All inspections have been completed and rectified as required	PASS
	17.2 All safety related defects have been repaired or reported	PASS
	17.3 All defects have been noted and reported	PASS
	17.4 All fluids are at correct level and drain plugs tight	PASS
•	17.5 All oil samples have visually been inspected and any notable signs of contamination have been reported	PASS
•	17.6 All replaced filters have been cut and inspected and photos added to CAT Inspect and reported to supervisor	PASS
	17.7 Machine has been recommissioned and ready for operation	PASS
	17.8 PM service notification marked off in Vision Link	PASS
DI	EFECTS IDENTIFIED	
	18.1 DEFECTS IDENTIFIED	3 joystick buttons worn, active codes for bucket angle sensor,crack evident in stick arm
Ol	L USED	
0	19.1 Hydraulic oil	110
	19.2 Engine oil	15
	19.3 Slew oil	12

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	19.4 Gear oil	16
	19.5 Coolant	20
	Site photo	
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